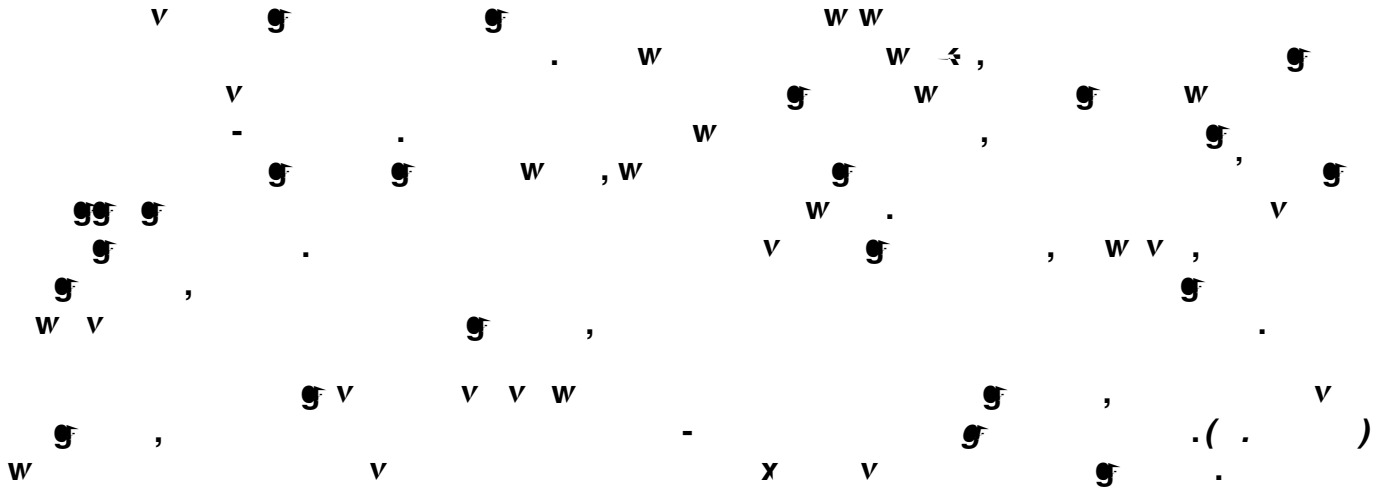
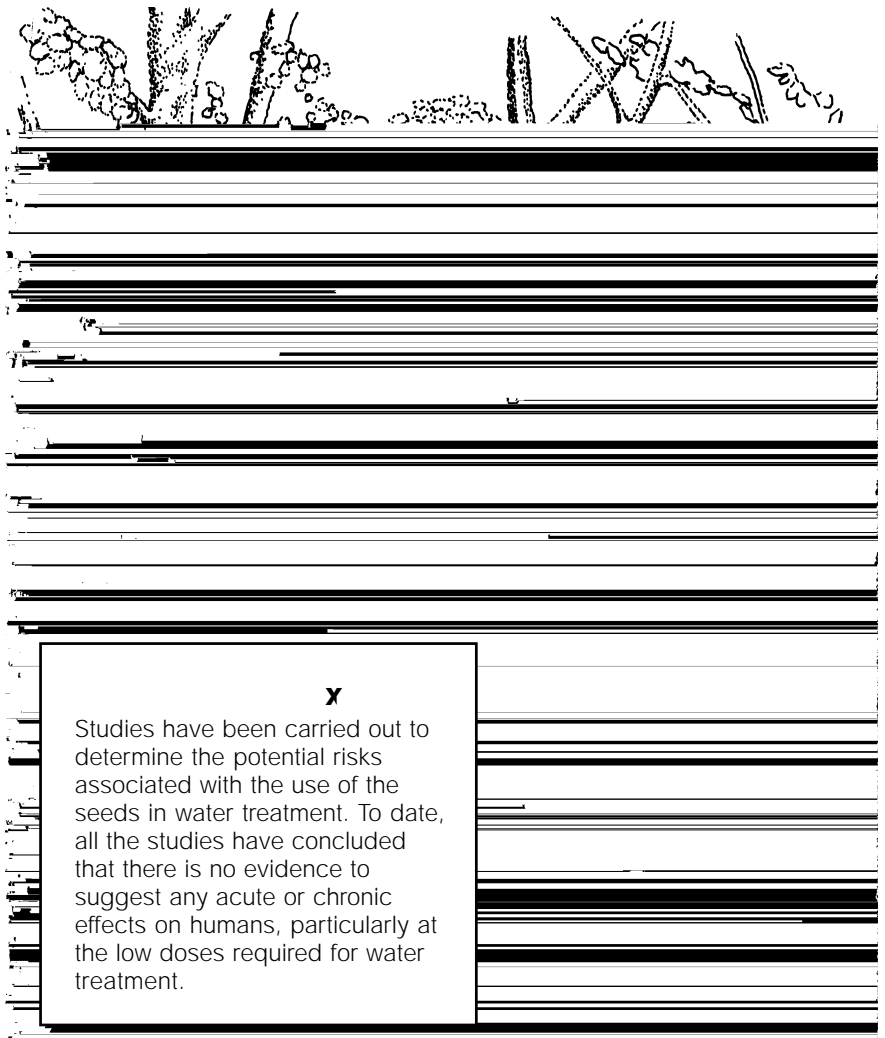


# 60. Water clarification using seed coagulant



The seed kernels contain significant quantities of a series of low molecular-weight, water-soluble proteins which, in solution, carry an overall positive charge. The proteins are considered to act similarly to synthetic, positively charged polymer coagulants. When added to raw water the proteins bind to the predominantly negatively charged particulates that make raw waters turbid (silt, clay, bacteria etc.). Under proper agitation these bound particulates then grow in size to form the flocs, which may be left to settle by gravity or be removed by filtration.

The traditional use of the *M.oleifera* seeds for domestic household water treatment is limited to rural areas in Sudan. Village women, collecting their water from the River Nile, place powdered seeds in a small cloth bag with a thread attached. This is then swirled around in the turbid water to promote coagulation and flocculation. The flocculated solids are allowed to settle and the treated water is removed before boiling and subsequent consumption.



For practical reasons of solution preparation, the use of powdered seed kernels is only recommended for treatment systems up to 10m<sup>3</sup>/hour.

As with all coagulants, the effectiveness of the seeds may vary from one raw water to another. Jar testing should be undertaken to determine their effectiveness on a particular water, and to establish preliminary dosing regimes depending on the season. The practical application of dosing solutions is exactly the same as for all other coagulants. Figure 1 (above) demonstrates the stage of application in two alternative treatment 'trains'.

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As for all coagulants, the amount of seed required will vary depending on the raw water source and on the raw water quality. One advantage of seed use is that, in general, there is a wide dose range over which effective

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